



technoprofil

**The rubber glazing sections listed represent a sample from our standard range.
Sections marked * are available from stock.
Custom-designs to your specifications or our proposals on request.
Ask for further information and advice.**

Grades

Our glazing sections are made of EPDM (APTK).
EPDM is characterized by excellent resistance to weathering and ozone.
Our grade does not react with paints and varnishes.
Other grades, such as NBR for excellent resistance to oil, are available on request.

Tolerances

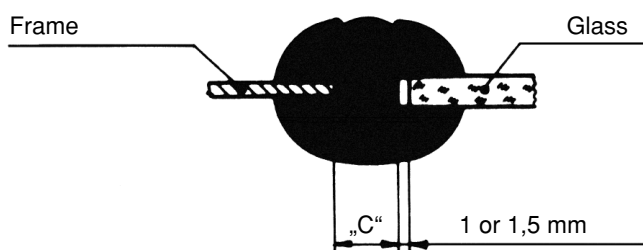
DIN 7715 E 2 for cut lengths; length tolerances as agreed.

Form supplied

Cut lengths, bonded or vulcanized frames or rings.

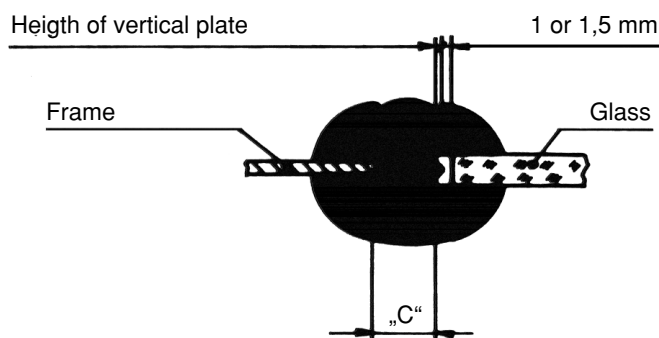


Calculating the dimensions of the window panes



1. Strength of vertical plate until „C“ = 7 mm
Window opening – 2 x strength of vertical plate „C“ – 2 x 1 mm

2. Strength of vertical plate over „C“ = 7 mm
Window opening – 2 x strength of vertical plate „C“ – 2 x 1 mm



3. Strength of vertical plate until „C“ = 7 mm
Window opening – 2 x strength of vertical plate „C“ –
2 x height of vertical plate – 2 x 1 mm

4. Strength of vertical plate over „C“ = 7 mm
Window opening – 2 x strength of vertical plate „C“ –
2 x height of vertical plate – 2 x 1,5 mm



Glazing - Sections / Glass channel (A) on the top, metalwork groove at the bottom (B)

Type	Part-no.	Dimensions in mm						Bending radius mm	weight g/m	Unit: m	Fillerprofil No.
		A	B	C	D	E	F				
	101 0 100*	3	1	4	11,6	4,5	6	35	140	50	104 0 100
	101 0 400*	4	1,5	4	13,6	5	6	35	160	20	104 0 100
	101 0 500*	4	1,5	7	16	7	7	80	300	20	104 0 200
	101 0 600*	4	1,5	7,5	17,5	7,5	8	90	326,2	20	104 0 200
	101 0 700*	4	2	7,3	18	11	8,7	100	398,1	15	104 0 200
	101 0 730*	4	3	4	12,6	5	6	35	151,5	20	104 0 100
	101 0 800*	4	3	7	16	7	7	80	256,9	20	104 0 200
	101 0 900*	4	3	7,5	19	12,5	9,5	80	505,8	15	104 0 200
	101 9 107*	4	4	7,5	18	7,5	8	70	340	25	104 0 200
	101 0 110*	4,5	5	7	16	7	7	80	260	20	104 0 200
	101 0 940*	5	2	5	14,6	6	6	40	173,9	20	104 0 200
	101 0 210*	5	2	7,5	19	12,5	9,5	80	460	20	104 0 200
	101 0 930*	5	3	7,5	18	7,5	8	70	346,2	15	104 0 200
	101 0 310*	5	3	7,5	19	12,5	9,5	80	452,2	20	104 0 200
	101 0 410*	5	5	7	18,4	9	8	80	317,6	20	104 0 200
	101 0 510*	5,5	2	7,3	19	11	8,7	80	420	20	104 0 200
	101 0 610*	6	1,5	7,5	19	12,5	9,5	80	480	15	104 0 200
	101 0 710*	6	2,5	7	19	8	8	80	346,6	20	104 0 200
	101 0 810*	6	3	7,5	19	12,5	9,5	80	386,6	20	104 0 200
	101 0 910*	6	4	7,5	19	12,5	9,5	80	435,7	20	104 0 200
	101 0 240*	6	10	7,5	22,7	12,5	9,5	100	505	15	104 0 200

o Oil resistant grades available using existing moulds, MOQ. on request! (MOQ = minimum order quantity m),
Subject to design changes reserved! Issue VII-04

* Available from stock, subject to prior sale. Without* = MOQ. and delivery time on request



Glazing - Sections / Glass channel (A) on the top, metalwork groove at the bottom (B)

Type	Part-no.	Dimensions in mm						Bending radius	weight	Unit:	Fillerprofil No.
		A	B	C	D	E	F	mm	g/m	m	
	101 0 812	7	3,3	7,2	21,5	11,8	8,6	120	440	40	104 0 200
	101 0 740*	8	4	8,5	25	12,5	10	100	599,7	20	104 0 200
	101 9 034	14	4	11	29	11	12	100	758,9	14,5	104 0 200
	101 9 063	7,7	6	7,2	21,2	11,8	8,6	120	489	30	104 0 200
	101 9 064	4,5	6	7,2	21,2	11,8	8,6	120	490,3	30	104 0 200
	101 9 420	5	3	6,5	21	7,5	7	80	485	30	104 0 200

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Glazing - Sections / Glass channel (A) on the top, metalwork groove at the bottom (B)

Type	Part-no.	Bending radius mm	weight g/m	Minimum order quantity m	Fillerprofil No.
	101 0 440 *	100	418,5	100	104 0 200
	101 0 840 *	100	533,6	100	104 0 200
	101 0 620 *	80	480	on request	104 0 200
	101 0 531 *	120	640	on request	104 0 200 and/or 140 0 401

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Glazing - Sections / Glass channel (A) on the top, metalwork groove at the bottom (B)

Type	Part-no.	Bending radius	weight	Minimum order quantity m	Fillerprofil No.
	101 9 004	100	580	on request	104 0 200
	101 9 005	100	640	on request	104 0 200
	101 0 441	100	467,20	100	104 0 200
	101 9 088	100	390	on request	-

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Glazing - Sections / Glass channel (A) on the top, metalwork groove at the bottom (B)

Type	Part-no.	Bending radius	weight	Minimum order quantity m	Fillerprofil No.
	101 9 049	100	1350	on request	2 x 104 0 200
	101 9 050	150	2690	on request	2 x 104 0 200
	101 9 053	80	400	on request	
	101 9 055	80	463	on request	2 x 104 0 200

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Glazing - Sections / Glass channel (A) on the top, metalwork groove at the bottom (B)

Type	Part-no.	Bending radius	weight	Minimum order quantity m	Fillerprofil No.
	101 9 020	100		on request	104 0 200
	101 9 068	100		on request	104 0 200
	101 9 073	—	1280	on request	104 0 200

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Glazing - Sections / Glass channel (A) on the top, metalwork groove at the bottom (B)

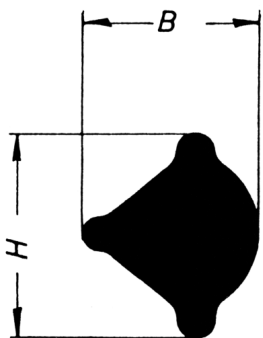
Type	Part-no.	Bending radius	weight	Minimum order quantity m	Fillerprofil No.
	101 0 442 *	100	605	on request	104 0 200

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Filler - Section

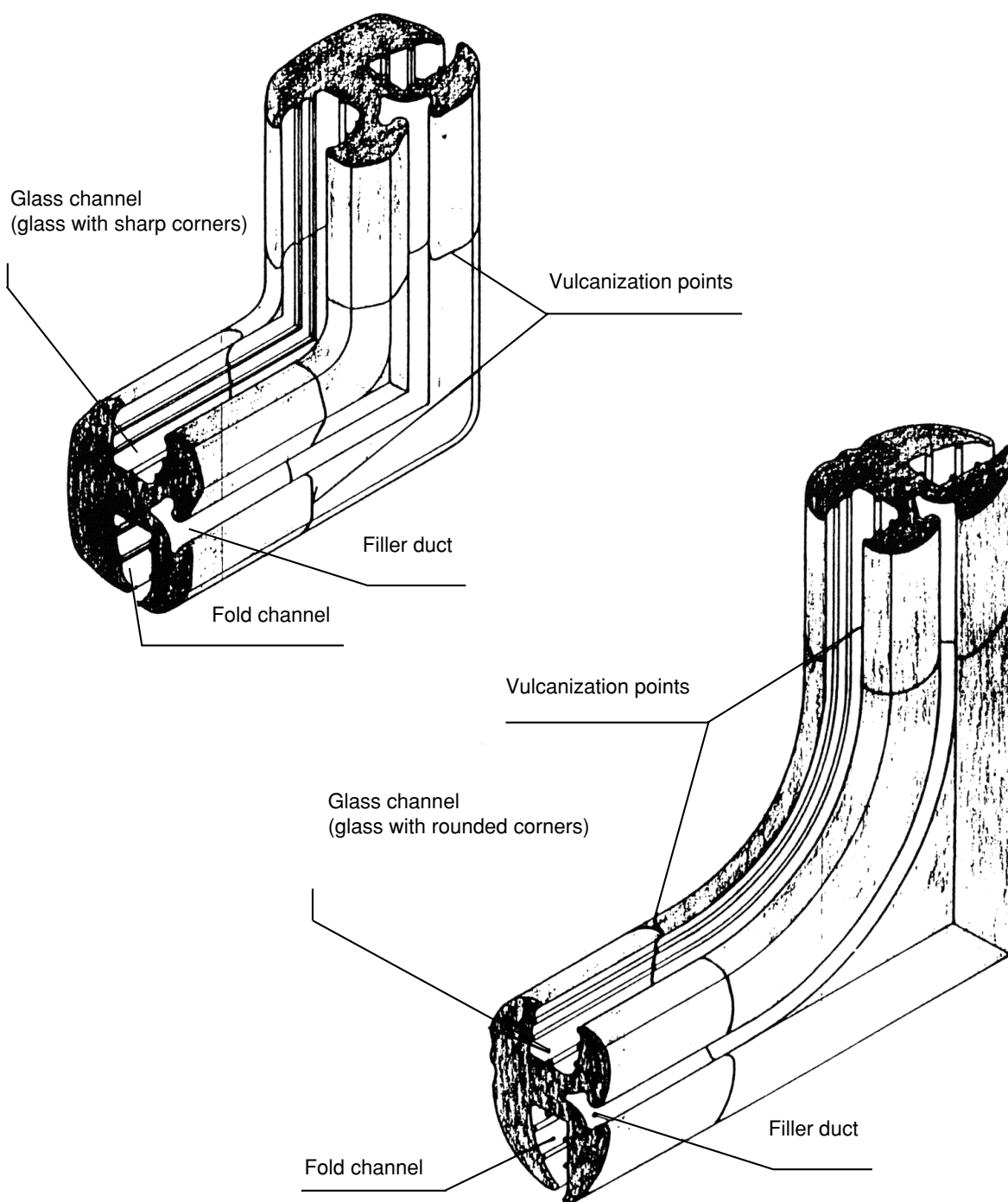
Type	Part-no.	Dimensions in mm		Quality	Colour	weight g/m	Unit:	Hardness
		H	B					
	104 0 000*	5,5	4,5	EPDM	black	15,6	100	85
	146 0 420*	5,5	4,5	PVC	white	32	100	80
	104 0 100*	7	6	EPDM	black	25,8	100	85
	146 0 520*	7	6	PVC	ivory	32	on request	80
	146 0 620*	7	6	PVC	silver	32	100	80
	146 0 820*	7	5,5	PVC	white	32	100	80
	104 0 150*	8	7	EPDM	black	45	on request	85 – 90
	104 0 200*	9,5	7,5	EPDM	black	49,4	100	85
	146 9 002*	9,5	7,5	PVC	black	40	100	80
	146 0 920*	9,5	7,5	PVC	ivory	40	100	80
	146 0 030*	9,5	7,5	PVC	silver	40	100	80
	146 0 130*	9,5	7,5	PVC	red RAL 3003	40	100	80
	146 0 230*	9,5	7,5	PVC	white	40	100	80
	146 9 006	9	8	PVC	matt silver	40	on request	80
	146 9 010	11	7	TPE	black	50	on request	95

The PVC-Fillersurface is bright. Subject to design changes reserved!
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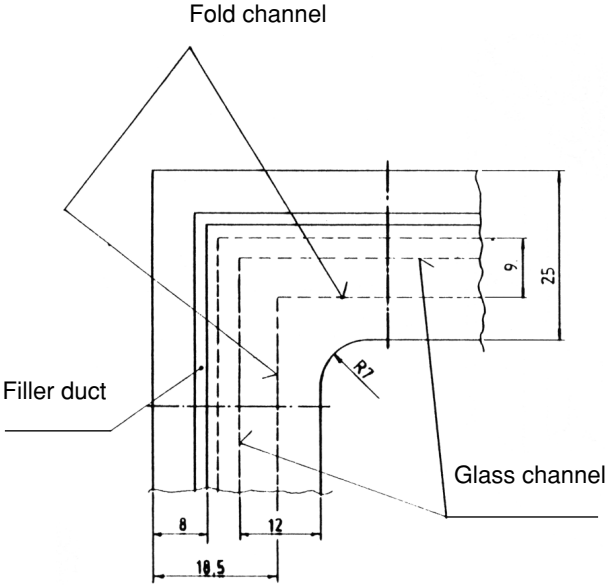
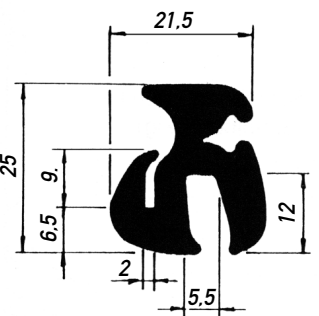
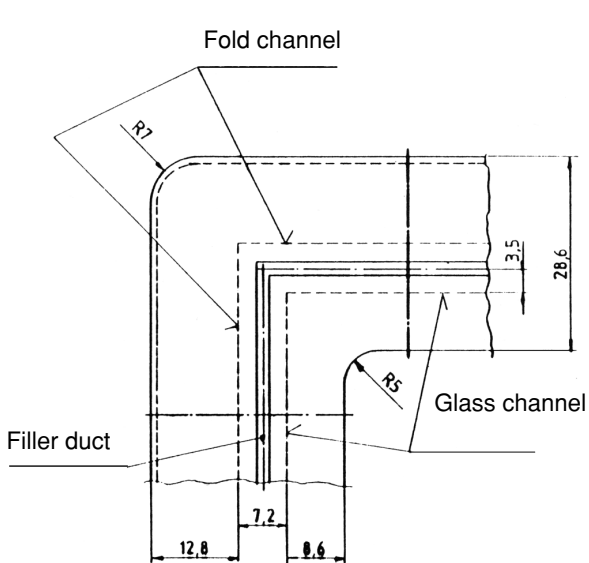
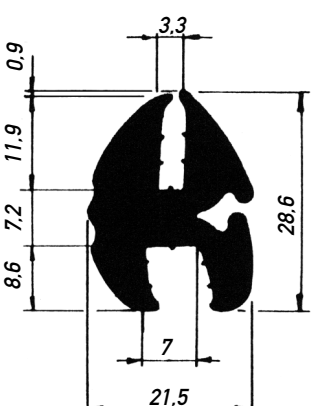


Vulcanized corners for rubber clamping sections - examples





Product overview - Vulcanized corners for rubber clamping sections

Art. No.	Vulcanized corner	Profile-section
101 7 440	 Fold channel Filler duct Glass channel	 101 0 440
101 7 812	 Fold channel Filler duct Glass channel As well available than 65°-corner.	 101 0 812

Additional sections planned. Subject to design changes.
Issue VII-04



Product overview - Vulcanized corners for rubber clamping sections

Art. No.	Vulcanized corner	Profile-section
101 7 063		101 9 063
101 7 064		101 9 064

Additional sections planned. Subject to design changes.
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Product overview - Vulcanized corners for rubber clamping sections

Art. No.	Vulcanized corner	Profile-section
101 6 063		
101 6 064		

Additional sections planned. Subject to design changes.
Issue VII-04



Product overview - Vulcanized corners for rubber clamping sections

Art. No.	Vulcanized corner	Profile-section
101 7 068		101 9 068
101 7 082		101 9 082

Additional sections planned. Subject to design changes.
Issue VII-04



Product overview - Vulcanized corners for rubber clamping sections

Art. No.	Vulcanized corner	Profile-section
100 6 071		
100 7 071		

Additional sections planned. Subject to design changes.
Issue VII-04



Product overview - Vulcanized corners for rubber clamping sections

Art. No.	Vulcanized corner	Profile-section
101 7 073		

Additional sections planned. Subject to design changes.